

ISO 6624-2:2003-10 (E)

Internal combustion engines - Piston rings - Part 2: Half keystone rings made of cast iron

Contents		Page
Foreword		iv
Introduction		v
1 Scope		1
2 Normative references		1
3 Overview		1
4 Ring types and designation examples		1
4.1 Type HK -- Straight faced half keystone ring 7°		1
4.2 Type HKB -- Barrel faced half keystone ring 7°		2
5 Common features		4
5.1 Type HK and HKB -- Half keystone ring		4
5.2 Chamfered edges -- Type HK and HKB rings -- Outside and/or inside chamfered edges (KA, KI)		6
5.3 Type HK and HKB rings (fully faced, semi-inlaid) -- Plating/coating thickness		6
6 Force factors		7
7 Dimensions		7
Bibliography		16