

ISO 31120-1:2022-01 (E)

Road vehicles - Injection water - Part 1: Quality requirements

Contents		Page
Foreword.....		iv
Introduction.....		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	IW analysis parameters	2
5	Storage of purified water	3
5.1	Requirements for the use of materials compatible with IW.....	3
5.1.1	Recommended materials.....	3
5.1.2	Materials not recommended.....	4
5.2	Physical conditions during transportation and storage.....	4
5.2.1	General.....	4
5.2.2	Shelf life.....	4
5.3	Cleanliness of surfaces in contact with IW.....	5
5.4	Recommendation on information on further properties.....	5
6	Quality assurance	5
6.1	General.....	5
6.2	Sampling.....	5
6.3	Testing.....	6
6.4	Procedures for product release and handling of non-conforming product.....	6
6.5	Quality monitoring.....	6
6.5.1	General.....	6
6.5.2	Audits.....	7
6.5.3	Documentation.....	7
7	Procedures for handling of containers and equipment	7
7.1	General.....	7
7.2	Single use non-bulk containers.....	7
7.3	Dedicated bulk operation.....	8
7.4	Non-dedicated bulk operation.....	8
Bibliography		9