

ISO 6626-3:2019 (E)

Internal combustion engines — Piston rings — Part 3: Coil-spring-loaded oil control rings made of steel

Contents

	Foreword
	Introduction
1	Scope
2	Normative references
3	Terms, definitions and symbols
3.1	Symbols
4	Piston ring types and designation examples
4.1	Type SOR — Steel oil control rings with R-shaped groove
4.1.1	General features and dimensions
4.1.2	Designation
4.2	Type SOV — Steel oil control rings with V-shaped groove
4.2.1	General features and dimensions
4.2.2	Designation
5	Common features
5.1	Ring width h_1 and radial wall thickness a_1
5.2	Land width h_5
5.3	Land angle α , β
5.4	Land spacing B_3
5.5	Slot sizes
5.6	Nitrided surface
5.7	PVD coating thickness of peripheral surface
5.8	Nominal contact pressure and tangential force
5.8.1	Nominal contact pressure
5.8.2	Actual tangential force, F_t , and tolerance
5.8.3	Normalized tangential force, FN
5.9	Tolerance of tangential force F_t
6	Coil springs
6.1	Types of coil spring
6.2	Coil-spring excursion (extended gap)
6.3	Position of coil spring gap and fixing
6.4	Material
7	Type SOR
8	Type SOV
9	Dimensions