

# ISO 6622-2:2013-11 (E)

## Internal combustion engines - Piston rings - Part 2: Rectangular rings made of steel

<b>Contents</b>		<b>Page</b>
Foreword .....		iv
Introduction .....		v
<b>1</b>	<b>Scope .....</b>	<b>1</b>
<b>2</b>	<b>Normative references .....</b>	<b>1</b>
<b>3</b>	<b>Overview .....</b>	<b>1</b>
<b>4</b>	<b>Ring types and designation examples .....</b>	<b>1</b>
4.1	Type R -- Straight-faced rectangular ring .....	1
4.2	Type B -- Barrel-faced rectangular ring .....	2
4.3	Type BA -- Asymmetrical barrel-faced rectangular ring, h1 1,2mm .....	4
4.4	Type M -- Taper-faced rectangular ring .....	5
<b>5</b>	<b>Common features .....</b>	<b>6</b>
5.1	Type R -- Straight-faced rectangular ring .....	6
5.2	Type B -- Barrel-faced rectangular ring .....	7
5.3	Type BA -- Asymmetrical barrel-faced rectangular ring, h1 1,2 mm .....	8
5.4	Type M -- Taper-faced rectangular ring .....	9
5.5	Type R, B, BA, and M rings (positive twist type) -- Internal bevel top side .....	11
5.6	Type M rings (negative twist type), taper M3 to M5 -- Internal bevel bottom side .....	11
5.7	Type R, B, BA, and M rings -- Outside and inside rounded edges .....	12
5.8	Type R, B, BA, and M rings (fully faced and inlaid) -- Plating/coating thickness .....	12
5.9	Type R, B, BA, and M rings -- Nitrided case depth .....	13
<b>6</b>	<b>Force factors .....</b>	<b>14</b>
<b>7</b>	<b>Dimensions and forces .....</b>	<b>14</b>
Bibliography .....		21