

ISO 4126-1:2004-02 (E)

Safety devices for protection against excessive pressure - Part 1: Safety valves

Contents		Page
Foreword		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Symbols and units	5
5	Design	5
5.1	General	5
5.2	End connections	6
5.3	Minimum requirements for springs	8
5.4	Materials	8
6	Production testing	8
6.1	Purpose	8
6.2	General	8
6.3	Hydrostatic testing	9
6.4	Pneumatic testing	10
6.5	Adjustment of cold differential test pressure	11
6.6	Seat leakage test	11
7	Type testing	11
7.1	General	11
7.2	Tests to determine operating characteristics	12
7.3	Tests to determine flow characteristics	14
7.4	Determination of the coefficient of discharge	15
7.5	Certification of coefficient of discharge	16
8	Determination of safety valve performance	16
8.1	Determination of coefficient of discharge	16
8.2	Critical and subcritical flow	16
8.3	Discharge capacity at critical flow	16
8.4	Discharge capacity for any gas at subcritical flow	17
8.5	Discharge capacity for non-flashing liquid as the test medium in the turbulent zone where the Reynolds number Re is equal to or greater than 80 000	17
9	Sizing of safety valves	17
9.1	General	17
9.2	Valves for gas or vapour relief	18
9.3	Calculation of capacity	18
10	Marking and sealing	19
10.1	Marking on the shell of a safety valve	19
10.2	Marking on an identification plate	19
10.3	Sealing of a safety valve	19
Annex A (informative)	Examples of sizing calculations for various fluids	20
A.1	Capacity calculations for gaseous media at critical flow (see 9.3.3.1)	20
A.2	Capacity calculations for gaseous media at subcritical flow (see 9.3.3.2)	22
A.3	Capacity calculations for liquids (see 9.3.4)	24