ISO 5211:2026-02 (E)

Industrial valves - Part-turn actuator attachments

Contents

Page

Foreword ... **iv**

Introduction ... **v**

1 Scope ... **1**

2 Normative references ... **1**

3 Terms and definitions ... **1**

4 Maximum flange torques ... **2**

5 Flange dimensions ... **2**

6 Designation ... **5**

7 Dimensions and torques ... **6**

7.1 General ... 6

7.2 Drive by key(s) ... 6

7.3 Drive by parallel or diagonal square head ... 9

7.4 Drive by flat head ... 10

7.5 Drive by improved flat head ... 12

7.6 Drive by involute spline ... 13

7.7 Drive by bi-square ... 14

8 Position of driven components at interface below part-turn actuator ... **15**

8.1 Drive by key(s) ... 15

8.2 Drive by parallel or diagonal square head or bi-square ... 17

8.3 Drive by flat head ... 18

9 Dowel pins ... **18**

Annex A (informative) **Explanation of calculations** ... **19**

Annex B (normative) **Dimensions of keys and keyways** ... **21**

Bibliography ... **27**