

DIN 11864-2:2024-04 (E)

Stainless steel components for aseptic applications in the chemical and the pharmaceutical industries - Part 2: Flange connections

Contents		Page
Foreword		5
1 Scope		7
2 Normative references		7
3 Terms and definitions.....		8
4 Symbols and abbreviations.....		9
5 Ordering information		10
5.1 Flange with groove.....		10
5.1.1 Mandatory information.....		10
5.1.2 Optional information		10
5.1.3 Designation		10
5.1.4 Examples of orders		10
5.2 Flange with collar		10
5.2.1 Mandatory information.....		10
5.2.2 Optional information		11
5.2.3 Designation		11
5.2.4 Examples of orders		11
5.3 Blind flange with groove		11
5.3.1 Mandatory information.....		11
5.3.2 Optional information		11
5.3.3 Designation		12
5.3.4 Examples of orders		12
5.4 Blind flange with collar		12
5.4.1 Mandatory information.....		12
5.4.2 Optional information		12
5.4.3 Designation		12
5.4.4 Examples of orders		13
5.5 O-ring		13
5.5.1 Mandatory information.....		13
5.5.2 Optional information		13
5.5.3 Designation		14
5.5.4 Examples of orders		14
5.6 Flange connection		14
5.6.1 General		14
5.6.2 Mandatory information.....		14
5.6.3 Optional information		15
5.6.4 Designation		15
5.6.5 Examples of orders		15
6 Dimensions.....		15
6.1 General		15
6.2 Flange connection		16
6.3 Individual components.....		18
6.3.1 Flange with groove.....		18
6.3.2 Flange with collar		20
6.3.3 Blind flange with groove		21
6.3.4 Blind flange with collar		23
6.3.5 O-ring		28

7	Materials	30
7.1	Metallic materials.....	30
7.2	Seal materials	30
8	Tolerances	31
9	Surfaces	31
9.1	Internal and external surface condition	31
9.2	Acceptance criteria for visual testing	32
10	Marking.....	33
10.1	Flanges	33
10.2	O-rings.....	34
11	Testing and documentation	34
11.1	Testing	34
11.2	Documentation.....	35
12	Packaging.....	35
13	Assembly	35
Annex A (normative) Information on the requirements on elastomer seals.....		36
A.1	Additional approvals/conformities.....	36
A.2	Physical characteristics.....	36
A.3	Storage conditions	37
Annex B (informative) Information on the requirements on PTFE seals		38
B.1	Additional approvals/conformities.....	38
B.2	Physical characteristics.....	38
B.3	Dimensions of O-rings.....	39
B.4	Storage conditions	40
Annex C (informative) δ ferrite content		41
Bibliography		42

Figures

Figure 1	— Flange connection.....	16
Figure 2	— Flange with groove	18
Figure 3	— Type A flange with groove.....	19
Figure 4	— Type B flange with groove.....	19
Figure 5	— Flange with collar	20
Figure 6	— Type A flange with collar	20
Figure 7	— Type B flange with collar	21
Figure 8	— Blind flange with groove.....	21
Figure 9	— Type A blind flange with groove	22
Figure 10	— Type B blind flange with groove.....	22
Figure 11	— Blind flange with collar	23
Figure 12	— Type A blind flange with collar	23
Figure 13	— Type B blind flange with collar	24
Figure 14	— O-ring	28

Tables

Table 1 — Symbols	9
Table 2 — Indices.....	9
Table 3 — Dimensions for flange connections for tubes with dimensions as in DIN 11866, series A.....	17
Table 4 — Dimensions for flange connections for tubes with dimensions as in DIN 11866, series B.....	17
Table 5 — Dimensions for flange connections for tubes with dimensions as in DIN 11866, series C	18
Table 6 — Dimensions for flanges for tubes as in DIN 11866, series A.....	25
Table 7 — Dimensions for flanges for tubes as in DIN 11866, series B.....	26
Table 8 — Dimensions for flanges for tubes as in DIN 11866, series C	27
Table 9 — Dimensions of O-rings made of elastomers for series A	28
Table 10 — Dimensions of O-rings made of elastomers for series B	29
Table 11 — Dimensions of O-rings made of elastomers for series C.....	29
Table 12 — Steel grades	30
Table 13 — Sealing materials	30
Table 14 — Internal and external surface finish.....	31
Table 15 — Acceptance criteria for visual testing of the internal surface and sealing surface.....	32
Table 16 — Additional acceptance criteria for visual testing of electropolished internal surfaces.....	33
Table 17 — Scope of testing per test unit.....	34
Table A.1 — Maximum compression set	36
Table A.2 — Storage times for elastomer seals as in ISO 2230	37
Table B.1 — Suitable physical characteristics of various PTFE modifications	39
Table B.2 — Suitable physical characteristics of various PTFE materials	39
Table B.3 — Dimensions of O-rings made of PTFE for series A.....	39
Table B.4 — Dimensions of O-rings made of PTFE for series B.....	40
Table B.5 — Dimensions of O-rings made of PTFE for series C.....	40
Table C.1 — DF classes for materials 1.4404 and 1.4435	41