

ISO 5117:2023-06 (E)

Automatic steam traps - Production and performance characteristic tests

Contents		Page
Foreword		iv
Introduction		v
1 Scope		1
2 Normative references		1
3 Terms and definitions		1
4 Test methods		2
4.1 Production test — Shell testing.....		2
4.2 Performance characteristic tests.....		2
4.2.1 Operational check.....		2
4.2.2 Minimum operating pressure.....		3
4.2.3 Maximum operating pressure (PMO).....		3
4.2.4 Maximum operating back pressure (PMOB).....		3
4.2.5 Air venting capability.....		3
4.2.6 Operating temperature (TO).....		3
4.2.7 Condensate capacity (QH or QC).....		3
4.2.8 Live steam loss.....		3
4.2.9 Determination of minimum operating pressure.....		3
4.2.10 Determination of maximum operating pressure.....		4
4.2.11 Determination of maximum operating back pressure.....		4
4.2.12 Determination of air venting capability.....		4
4.2.13 Determination of operating temperature.....		4
4.2.14 Determination of condensate capacity.....		4
4.2.15 Determination of live steam loss.....		4
5 Inspection		4
Annex A (normative) Test methods for the determination of discharge capacity		5
Annex B (normative) Test methods for the determination of steam loss		19
Bibliography		31