DIN EN 12729:2023-07 (E)

Devices to prevent pollution by backflow of potable water - Controllable backflow preventer with reduced pressure zone - Family B - Type A

Contents

Page

European foreword 4

Introduction 5

1 Scope 6

2 Normative references 6

3 Terms and definitions 8

4 Denomination 9

5 Designation 9

6 Symbolization 10

7 Physico-chemical characteristics 10
7.1 General 10
7.2 Materials 10
7.2.1 General 10
7.2.2 Dezincification resistant copper alloy 10
7.3 Surface coating 11
7.3.1 General 11
7.3.2 Epoxy coating 11
7.3.3 Polyamide powder based coating 11

8 Design 11
8.1 General 11
8.2 Relief valve 12

9 Characteristics and tests 13
9.1 General 13
9.2 General tolerances 13
9.2.1 Tolerance of set parameters 13
9.2.2 Accuracy of measuring instruments 13
9.3 Dimensional characteristics 13
9.3.1 Connections 13
9.3.2 Pressure taps 13
9.4 Mechanical characteristics 14
9.4.1 General 14
9.4.2 Mechanical resistance of the body under pressure 14
9.4.3 Endurance 14
9.4.4 Torque test of captive rotating nuts and bending strength - tightness of the body 16
9.4.5 Reliability of stop valves fitted to test ports 17
9.5 Tightness characteristics 18
9.5.1 Verification of the tightness of the downstream check valve (in the closing direction) 18
9.5.2 Verification of the closing pressure of the downstream check valve and its tightness (opening direction) 18
9.5.3 Verification of the tightness of the upstream check valve at low pressure 19
9.5.4 Verification of the tightness of the upstream check-valve under vacuum 20
9.6 Hydraulic characteristics 21

9.6.1 Test rig - General circuit 21
9.6.2 Verification of the pressure loss as a function of the flow rate 22
9.6.3 Verification of the pressure difference between the upstream and the intermediate zones 22
9.6.4 Verification of venting to atmospheric pressure of the intermediate zone when the upstream pressure drops 23
9.6.5 Verification of opening start of the relief valve and of its closing 23
9.6.6 Verification of the relief valve tightness in case of fluctuation of the upstream pressure .. 24
9.6.7 Verification of the intermediate zone pressure for a given relief flow rate under inverse feed 24
9.7 Compatibility with the products used for shock disinfection of the networks 25
9.7.1 Requirement 25
9.7.2 Test method 25
9.8 Acoustic tests 25
9.8.1 General 25
9.8.2 Procedure 26

10 Marking and technical documents 26
10.1 Marking 26
10.2 Technical documents 27

11 Presentation at delivery 27

Annex A (normative) General information for coating definition 28

A.1 Organic coating (paint) 28
A.2 Pre-treatment before coating 28
A.3 Application techniques 28

Annex B (normative) Evaluation of the degree of polymerization 30

B.1 Solvent resistance test 30

Bibliography 32