

DIN EN ISO 23632:2022-12 (E)

Industrial valves - Design validation-testing of valves (ISO 23632:2021)

Contents	Page
European foreword	3
Foreword	4
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms and definitions	6
4 Type test	8
4.1 Test condition	8
4.1.1 General	8
4.1.2 Closure test	8
4.1.3 Torque measurement	9
4.1.4 Temperature measurement	9
4.1.5 Test facility and safety rules	11
4.1.6 Mechanical-cycle classes	11
4.2 Test description	12
4.2.1 General	12
4.2.2 Test temperatures	12
4.2.3 Closure test	13
4.2.4 Unseating torque	13
4.2.5 Maximum allowable stem torque (MAST)	13
4.2.6 Post-test examination	13
4.2.7 Qualification	13
4.3 Test report	14
5 Extensions of qualification to the product range	14
Annex A (informative) Report template	17
Bibliography	19