

DIN EN 10374:2021-10 (E)

Welded fittings for the food and chemical industries - Tees, bends and reducers for welding

Contents		Page
European foreword		3
1	Scope	4
2	Normative references	4
3	Terms and definitions	4
4	Symbols and abbreviated terms	6
5	Designation of fittings and steel grades	7
5.1	Designation of fittings	7
5.2	Elbow	7
5.3	Reducer	7
5.4	T-piece	7
5.4.1	T-piece form TL and form TS	7
5.4.2	T-piece form TRL and form TRS	7
5.5	Designation of steel grades	7
6	Information to be supplied by the purchaser	8
6.1	Mandatory information	8
6.2	Options	8
6.3	Examples of an order	8
7	Requirements	9
7.1	Material	9
7.2	Manufacturing Process	9
7.2.1	General	9
7.2.2	Welding	9
7.2.3	Heat treatment	11
7.2.4	Surface finish and cleanliness	11
8	Dimensions and tolerances	11
8.1	Dimensions	11
8.1.1	General	11
8.1.2	Elbow	11
8.1.3	Reducer	18
8.1.4	T-piece	22
8.2	Tolerances	26
8.2.1	Dimensional tolerances	26
8.2.2	Form tolerances	28
9	Inspection	32
9.1	Inspection criteria	32
9.2	Inspection documents	32
10	Marking	33
11	Packaging and transport	33

Annex A (informative) Supplementary information related to additional ordering information on fabrication options	34
Annex B (informative) List of stainless steel grades for fittings	35
Bibliography	36