

DIN EN 16668:2018-05 (E)

Industrial valves - Requirements and testing for metallic valves as pressure accessories (includes Amendment :2018)

Contents		Page
European foreword		4
Introduction		5
1	Scope	6
2	Normative references	6
3	Terms and definitions	9
4	Category of valves	10
5	Requirements	10
5.1	Design	10
5.1.1	General	10
5.1.2	Shell design strength	10
5.1.3	Protection against exceeding the allowable limits	11
5.2	Materials	11
5.2.1	General requirements	11
5.2.2	European harmonized standards	11
5.2.3	European approval of materials (EAM)	11
5.2.4	Particular Material Appraisal (PMA)	11
5.2.5	Requirements for prevention of brittle fracture at low temperatures	12
5.2.6	Selection of bolting material	12
5.2.7	Material selection for parts other than shell	12
5.3	Manufacturing	12
5.3.1	Welding	12
5.3.2	Heat treatment	14
5.3.3	Traceability	14
5.3.4	Qualification of non-destructive testing personnel	15
5.4	Non-destructive testing (NDT)	15
5.4.1	Non-destructive testing of steel castings	15
5.4.2	Non-destructive testing of joint welding	15
5.5	Final assessment	15
5.6	Marking	16
5.7	Surface and coating testing	16
5.8	Documentation	16
5.8.1	Documentation for final inspection	16
5.8.2	Accompanying documents	17
Annex A (normative)	Classification of valves	18
Annex B (informative)	European harmonized standards for materials and components for shell parts	23
Annex C (informative)	European Approval of Materials (EAM)	25
Annex D (informative)	European harmonized supporting standards for valves	26
Annex E (informative)	Non-destructive testing of steel castings	28

E.1	Terms and Definitions	28
E.2	Non-destructive testing of steel castings	28
E.2.1	General	28
E.2.2	Testing procedures	31
Annex F (normative) Non-destructive testing (NDT) of joint welding		36
F.1	General	36
F.2	Non-destructive testing (NDT) extent	36
F.3	Selection of NDT-methods	42
Annex ZA (informative) Relationship between this European Standard and the essential requirements of Directive 2014/68/EU aimed to be covered		43
Bibliography		45