ISO 17292:2015-11 (E)

Metal ball valves for petroleum, petrochemical and allied industries

Contents

Page

Foreword v

Introduction vii

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 3

4 Pressure/temperature ratings 4
4.1 Valve rating 4
4.2 Shell rating 4
4.3 Seat and seal rating 4

5 Design 5
5.1 Flow passageway 5
5.2 Body 5
5.2.1 Body wall thickness 5
5.2.2 Flanged ends 7
5.2.3 Butt-welding ends 7
5.2.4 Socket welding ends 8
5.2.5 Threaded ends 10
5.2.6 Body openings 10
5.2.7 Anti-static design 11
5.2.8 Anti-blow-out stem 11
5.2.9 Ball-stem construction 11
5.2.10 Ball construction 11
5.2.11 Operating means 11
5.2.12 Glands 12
5.2.13 End flange facing interruptions 12
5.2.14 Shell joints 13
5.2.15 Packing gland bolting 14
5.2.16 Fluid thermal expansion 14

6 Materials 15
6.1 Shell 15
6.2 Shell material repair 15
6.3 Trim 15
6.4 Identification plate 15
6.5 Bolting 15
6.6 Seals 15
6.7 Threaded plugs 15
6.8 Low temperature service 15
6.9 Hydrogen sulfide environment 15

7 Marking 16
7.1 Legibility 16
7.2 Body marking 16
7.3 Ring joint marking 16
7.4 Identification plate 16
7.5 Special marking for unidirectional valves 17

8 Testing and inspection 17
8.1 Pressure tests 17
8.1.1 General 17
8.1.2 Shell test 17
8.1.3 Closure tightness test 18
8.2 Inspection 19
8.2.1 Extent of inspection 19

8.2.2 Site inspection 19
8.3 Examination 19
8.4 Supplementary examination 19

9 Preparation for despatch 20

Annex A (informative)Informationtobespecifiedbythepurchaser 21

Annex B (informative)Identificationofvalveparts 23

Bibliography 25