

DIN EN 1171:2015-11 (E)

Industrial valves - Cast iron gate valves

Contents	Page
European foreword	3
1 Scope	4
2 Normative references	4
3 Terms and definitions	5
4 Requirements	5
4.1 Design	5
4.1.1 Materials	5
4.1.2 Pressure/temperature ratings	6
4.1.3 Dimensions	7
4.1.4 Operation	9
4.2 Functional characteristics	11
4.2.1 Shell design strength	11
4.2.2 Flow characteristics	12
4.2.3 Seat tightness	12
4.2.4 Sizing the operating element	12
4.3 Strength torque	12
5 Test procedures	13
6 Declaration of compliance	13
7 Designation	13
8 Marking, preparation for storage and transportation	14
8.1 Marking	14
8.2 Preparation for storage and transportation	14
Annex A (informative) Information to be supplied by the customer	15
Annex B (normative) Strength torque test	16
Annex C (normative) Equivalence between EN and ISO cast iron material grades	17
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 97/23/EC	18
Bibliography	19