

DIN EN 1267:2012-04 (E)

Industrial valves - Test of flow resistance using water as test fluid

Contents		Page
Foreword		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Test facility	6
4.1	General	6
4.2	Test tube lengths	8
4.3	Test tube sizes	8
4.3.1	Steel test tubes	8
4.3.2	Copper test tubes	9
4.4	Pressure tapings	9
4.5	Measurement devices	10
4.6	Test fluid	10
5	Test procedure	10
5.1	Test conditions	10
5.1.1	Permissible measurement fluctuations	10
5.1.2	Steady conditions	11
5.1.3	Permissible non-steady conditions	11
5.2	Pressure loss in test tubes	11
5.3	Valve test	12
6	Calculation	13
6.1	Valve pressure loss determination	13
6.2	Coefficient calculations	14
6.2.1	Flow resistance coefficient (zeta)	14
6.2.2	Flow coefficient, Kv	14
6.2.3	Flow coefficient, Cv	14
6.3	Uncertainty	15
6.3.1	Total measurement uncertainty	15
6.3.2	Flow coefficients, Kv and Cv	15
6.3.3	Pressure loss coefficient, (zeta)	16
7	Test report	16
Annex A (informative) Lower limit considerations		18
Annex B (informative) Flow rate and physical phenomena of flow through a valve		19
B.1	General	19
B.2	Normal flow conditions	20
B.3	Cavitation	21
B.4	Flashing (self-vaporizations)	21
Annex C (informative) Uncertainty on measurement		22
C.1	Introduction	22
C.2	Permissible measurement fluctuations	22

C.2.1	General	22
C.2.2	Direct visual observation of signals delivered by the systems	22
C.2.3	Automatic recording of signals delivered by measurement systems	23
C.2.4	Automatic integration of signals delivered by the measurement systems	24
C.3	Measured value stability on physical quantities	25
C.4	Determining flow rate and pressure loss coefficients in turbulent rating condition	26
Annex D (informative)	Evaluation of uncertainty of flow rate coefficient (Kv) and pressure losses coefficient ()	27
D.1	Generality	27
D.2	Evaluation of measurement uncertainty of the Kv (Cv)	27
D.2.1	Determination of flow rate coefficient	27
D.2.2	Identification of uncertainty of input quantities	28
D.2.3	Sensitivity coefficient	28
D.2.4	Type A evaluation uncertainty	29
D.2.5	Expression of relative uncertainty	29
D.3	Evaluation of measurement uncertainty of the	30
D.3.1	Determination of flow resistance coefficient	30
D.3.2	Identification of uncertainty of input quantities	30
D.3.3	Sensitivity coefficient	30
D.3.4	Type A evaluation uncertainty	32
D.4	Expression of relative uncertainty on	32
Bibliography		33