

ISO 16112:2006-08 (E)

Compacted (vermicular) graphite cast irons - Classification

Contents	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Designation	1
5 Order information	2
6 Manufacture	2
7 Requirements	2
7.1 Test pieces machined from separately cast samples	2
7.2 Test pieces machined from cast-on samples	6
7.3 Test pieces machined from samples cut from a casting	7
7.4 Hardness	8
7.5 Graphite structure	8
8 Sampling	8
8.1 General	8
8.2 Separately cast samples	8
8.3 Cast-on samples	9
8.4 Samples cut from a casting	10
8.5 Formation of test units and number of tests	10
9 Test methods	10
9.1 Tensile test	10
9.2 Hardness test	12
10 Retests	12
10.1 Need for retests	12
10.2 Test validity	12
10.3 Nonconforming test results	12
10.4 Heat treatment of samples and castings	12
Annex A (informative) Additional information on compacted (vermicular) graphite cast irons	13
Annex B (informative) Compacted (vermicular) graphite cast iron nodularity evaluation	15
Annex C (informative) Metallurgical variables affecting machinability in compacted (vermicular) graphite cast irons	19
Annex D (informative) Compacted (vermicular) graphite cast irons -- Properties and typical applications	21
grades of compacted (vermicular) graphite cast iron	22
Bibliography	23