

DIN EN 1562:2006-08 (E)

Founding - Malleable cast irons

Contents		Page
Introduction		4
1	Scope	4
2	Normative references	5
3	Terms and definitions	5
4	Designation	5
5	Order information	5
6	Manufacture	6
7	Requirements	6
7.1	Mechanical properties of whiteheart malleable cast iron	6
7.2	Mechanical properties of blackheart malleable cast iron	8
8	Sampling	9
8.1	General	9
8.2	Number of test pieces	9
8.3	Size of test pieces	9
8.4	Other conditions	10
9	Test methods	10
9.1	Tensile test	10
9.2	0,2 % proof stress	10
9.3	Brinell hardness	10
9.4	Impact test	10
10	Retests	12
11	Inspection documentation	12
Annex A (normative) Determination of 0,2 % proof stress		13
Annex B (normative) Brinell hardness		14
Annex C (normative) Impact resistance and ductility especially at low temperatures		15
Annex D (informative) Bibliography		16
Annex E (normative) Material grades suitable for pressure equipment		17
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 97/23/EC		19