

DIN EN 1982:2024-12 (E)

Copper and copper alloys - Ingots and castings

Contents		Page
	European foreword	5
	Introduction	6
1	Scope	9
2	Normative references	9
3	Terms and definitions	9
4	Designations	10
4.1	Material	10
4.1.1	General	10
4.1.2	Symbol	11
4.1.3	Number	11
4.2	Casting process	11
4.3	Product	11
5	Ordering information	12
6	Requirements	13
6.1	Composition	13
6.2	Mechanical properties	14
6.2.1	Ingots	14
6.2.2	Castings	14
6.3	Electrical properties	14
6.4	Microstructure and grain size	14
6.5	Dezincification resistance	15
6.6	Outer and inner conditions	15
6.6.1	Ingots	15
6.6.2	Castings	15
7	Sampling and testing frequency	15
7.1	General	15
7.2	Analysis of the chemical composition	15
7.2.1	General	15
7.2.2	Ingots	15
7.2.3	Castings	16
7.3	Mechanical tests	16
7.3.1	Mechanical testing of ingots	16
7.3.2	Mechanical testing of continuous castings	16
7.3.3	Mechanical testing of non-continuous castings	16
7.4	Microstructure	17
7.4.1	Alpha-phase content	17
7.4.2	Assessment of grain refinement	17
7.5	Dezincification resistance	17
8	Test methods	17
8.1	Analysis of the chemical composition	17
8.2	Mechanical tests	17
8.2.1	Tensile test	17
8.2.2	Preparation of tensile test samples	17

8.2.3	Hardness test	18
8.3	Electrical conductivity	18
8.4	Microstructure	18
8.4.1	Alpha-phase determination	18
8.4.2	Grain size determination	18
8.5	Dezincification resistance	19
8.6	Surface condition	19
8.7	Retests	19
8.7.1	General	19
8.7.2	Analysis of the chemical composition	19
8.7.3	Mechanical tests	19
8.7.4	Dezincification resistance test	19
8.8	Rounding of results	19
9	Certificate of compliance and inspection documentation	20
9.1	Certificate of compliance	20
9.2	Inspection documentation	20
10	Marking, labelling	20
10.1	Ingots	20
10.2	Castings	20
Annex A (informative) Guidance for the ordering and supply of copper alloy castings		21
A.1	General	21
A.2	Drawings	21
A.3	Patterns	21
A.4	Tolerances	21
A.5	Machining allowances	21
A.6	Heat treatment	22
A.7	Preliminary sample	22
A.8	Finishing welding	22
A.9	Fabrication welding	22
Annex B (informative) Optional supplementary testing procedures for ingots and castings		23
B.1	Introduction	23
B.2	Analysis of the chemical composition	23
B.3	Tensile testing of ingots and castings	23
B.3.1	Ingots	23
B.3.2	Castings	24
B.4	Electrical conductivity testing of Cu-C (CC040A) and CuCr1-C (CC140C) castings	24
B.5	Proof machining	24
B.6	Pressure testing	24
B.7	Liquid penetrant testing	25
B.8	Radiographic testing	25
Annex C (normative) Unalloyed copper		26
Annex D (normative) Copper-chromium alloys		27
Annex E (normative) Copper-zinc alloys		28
Annex F (normative) Copper-zinc-aluminium-alloys		29
Annex G (normative) Copper-zinc-lead alloys		32
Annex H (normative) Copper-zinc-silicon alloys		37
Annex I (normative) Other copper-zinc alloys		39
Annex J (normative) Copper-tin alloys		42

Annex K (normative) Copper-tin-zinc-lead alloys	47
Annex L (normative) Copper-tin-zinc-phosphorous-sulfur alloys	50
Annex M (normative) Copper-tin-lead alloys	52
Annex N (normative) Copper-aluminium alloys	55
Annex O (normative) Copper-manganese alloys	58
Annex P (normative) Copper-nickel alloys	59
Annex Q (normative) Copper-silicon-zinc alloys	62
Annex ZA (informative) Relationship between this European Standard and the Essential Safety Requirements of Directive 2014/68/EU aimed to be covered	65
Bibliography	66