

ISO/TR 10809-1:2009-11 (E)

Cast irons - Part 1: Materials and properties for design

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Why use cast irons as an engineering material?	1
2.1	Why use grey cast iron?	1
2.2	Why use spheroidal graphite cast iron?	2
2.3	Why use compacted cast iron?	2
2.4	Why use malleable cast iron?	2
2.5	Why use ausferritic cast iron?	2
2.6	Why use abrasion-resistant cast iron?	2
2.7	Why use austenitic cast iron?	3
3	Commentary	3
3.1	Recent changes in standardization	3
3.2	General metallurgy of the cast irons	5
3.3	Section sensitivity and its effects on material properties	6
3.4	Understanding hardness	8
3.5	Heat treatment	8
3.6	Welding	9
4	ISO 185 Grey cast irons	9
4.1	Overview	9
4.2	Effect of structure on properties	12
4.3	Metal composition and carbon equivalent	12
4.4	Graphite form, distribution and size	13
4.5	Section sensitivity	13
4.6	Effect of alloying elements	15
4.7	Heat treatment	15
4.8	Choosing the grade	16
5	ISO 1083 Spheroidal graphite cast irons	16
5.1	Overview	16
5.2	Effect of structure on properties	17
5.3	Metal composition and carbon equivalent	17
5.4	Graphite form and size	18
5.5	Section sensitivity in spheroidal graphite cast iron	18
5.6	Effect of alloying elements	20
5.7	Matrix structure and resultant properties	20
5.8	Spheroidal graphite cast iron with high silicon content	21
5.9	Special case of impact-resistant grades	22
5.10	Heat treatment	22
5.11	Relationship between ferritic spheroidal graphite cast iron and ferritic steel	23
6	ISO 16112 Compacted (vermicular) graphite cast irons	25
6.1	Overview	25
6.2	Why use compacted graphite cast iron?	26
6.3	Effect of structure on properties	27
6.4	Metal composition and carbon equivalent	27
6.5	Graphite form and size	28

6.6	Section sensitivity in compacted graphite cast iron	28
6.7	Matrix structure and the resultant properties	29
6.8	Heat treatment	29
6.9	Choosing the grade	29
7	ISO 5922 Malleable cast irons	29
7.1	Overview	29
7.2	Metal composition and carbon equivalent	32
7.3	Heat treatment	32
7.4	Graphite form and size	34
7.5	Mechanical property requirements and the influence of structure	34
7.6	Impact properties	35
7.7	Section sensitivity	35
7.8	Choosing the grade	35
8	ISO 17804 Ausferrite spheroidal cast irons	36
8.1	Overview	36
8.2	Heat treatment process	38
8.3	Effects of alloying elements	40
8.4	Graphite form and size	40
8.5	Matrix structure and the resultant properties	41
8.6	Section sensitivity	41
8.7	Special case of the impact grade	41
8.8	Special case of the abrasion-resistant grades	41
8.9	Machinability	41
8.10	Choosing the grade	42
9	ISO 21988 Abrasion-resistant cast irons	42
9.1	Overview	42
9.2	Effects of structure on properties	44
9.3	Chemical composition	45
9.4	Unalloyed and low-alloy cast irons	45
9.5	Nickel-chromium cast iron	45
9.6	High-chromium cast iron	45
9.7	Influence of chemical composition on properties and performance	45
9.8	Section sensitivity	46
9.9	Heat treatment	47
9.10	Choosing the material grade	48
10	ISO 2892 Austenitic cast irons	49
10.1	Overview	49
10.2	Effect of structure on properties	50
10.3	Chemical composition and its effect	51
10.4	Effect of composition on carbon equivalent	52
10.5	Graphite form, distribution and size	52
10.6	Heat treatment	52
10.7	Choosing the material grade	53
	Annex A (informative) Glossary of terms related to cast iron International Standards	54
	Bibliography	56