DIN ISO 10897:2006-01 (E)

Collets for tool holders with taper ratio 1:10 - Collets, holders, nuts (ISO 10897:1996)

Contents

Page

1 Scope 3

2 Normative reference 3

3 Dimensions 3
3.1 Collets 4
3.2 Holder 6
3.3 Nut 7
3.4 Collet run-out tolerances 8

4 Material 9
4.1 Collet 9
4.2 Nut 9

5 Manufacturing requirements 10
5.1 Collet 10
5.2 Holder 10
5.3 Nut 10

6 Designation 10
6.1 Collet 10
6.2 Holder 11
6.3 Nut 11
6.4 Test mandrel 11

7 Marking 12

8 Operational set-up 12

Annex A (normative) Cone angle tolerances AT3 and AT4 14