ISO 12164-1:2023-10 (E)

Hollow taper interface with flange contact surface - Part 1: Shanks of types A, AB, C, CB and EB

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Hollow taper shanks, types and dimensions 1
4.1 General 1
4.2 Hollow taper shanks of types A and AB 2
4.2.1 General 2
4.2.2 Balancing measures and basic dimensions 8
4.3 Hollow taper shank of types C and CB 27
4.3.1 Hollow taper shank of type C 27
4.3.2 Hollow taper shank of type CB and basic dimensions 28
4.4 Hollow taper shank of type EB 31
4.5 Dimensions 32

5 Balancing 38
5.1 General 38
5.2 Fine balancing of HSK-AB and HSK-CB 38

6 Design 39
6.1 HSK sizes and types 39
6.2 Medium-transfer unit 39
6.3 Clamping forces 39
6.4 Material and heat treatment 39

7 Designation 39

Annex A (informative) Clamping forces for shanks of types A, AB, C, CB and EB 41

Annex B (informative) Hollow taper shanks of types C and CB with medium-transfer unit 42

Annex C (informative) Overview of all different types of shanks 43

Bibliography 44