DIN ISO 10889-1:2023-09 (E)

Tool holders with cylindrical shank - Part 1: Cylindrical shank, location bore; Technical delivery conditions (ISO 10889-1:2004)

Contents

Page

National foreword ... 3
National Annex NA (informative) **Bibliography** ... 5
Foreword ... 6
1 **Scope** ... 7
2 **Normative references** ... 7
3 **Cylindrical shank** ... 7
3.1 **Dimensions** ... 7
3.2 **Designation** ... 10
4 **Location bore** ... 10
4.1 **Dimensions** ... 10
4.2 **Designation** ... 11
5 **Tool holder with data medium** ... 12
6 **Technical delivery conditions** ... 13
6.1 **Designation** ... 13
6.2 **Material** ... 13
6.3 **Design** ... 14
6.3.1 **Normal design** ... 14
6.3.2 **Surface** ... 14
6.4 **Scope of delivery** ... 14
6.5 **Marking** ... 14

Figures

Figure 1 — Cylindrical shank of tool holder ... 8
Figure 2 — Cylindrical shank — Geometrical tolerances ... 9
Figure 3 — Location bore ... 10
Figure 4 — Location bore — Geometrical tolerances ... 11
Figure 5 — Fitting position of the data medium ... 12

Tables

Table 1 — Dimensions of cylindrical shank ... 9
Table 2 — Dimensions of the location bore ... 11
Table 3 — Fitting dimensions of the data medium ... 12
Table 4 — Dimensions of the fitting position of the data medium ... 12