ISO 6344-3:2021-11 (E)

Coated abrasives - Determination and designation of grain size distribution - Part 3: Microgrit sizes P240 to P5000

Contents

Page

Foreword v

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Grain size distribution of microgrit sizes P240 to P1200 1

5 Test method of microgrit sizes P240 to P1200 2
5.1 Materials 2
5.1.1 Sedimentation medium 2
5.1.2 Dispersing agent 2
5.1.3 Checking minerals 3
5.2 Apparatus 4
5.3 Preparation 6
5.3.1 Preparation of the apparatus 6
5.3.2 Preparation of the test portion 7
5.4 Procedure 7
5.4.1 Filling of sedimentation tube 7
5.4.2 Dispersion of the test portion 7
5.4.3 Transfer to sedimentation tube 8
5.4.4 Start of measurement 8
5.4.5 Determination of the maximum grain size 8
5.4.6 Recording measurement values 8
5.5 Evaluation 8
5.5.1 General 8
5.5.2 Determination of the grain diameter, d 9
5.5.3 Determination of the volume fraction 10
5.5.4 Representation of the grain size distribution curve 11
5.5.5 Evaluation of the grain size distribution 12
5.5.6 Example of measuring a test portion of fused aluminium oxide 13
5.5.7 Permissible deviations 13

6 Grain size distribution of microgrit sizes P1500 to P5000 13

7 Test method of microgrit sizes P1500 to P5000 14
7.1 Materials 14
7.1.1 Micro-P-Mastergrits 14
7.1.2 Dispersing medium 14
7.2 Apparatus 15
7.3 Preparation 15
7.3.1 Preparation of the test portion 15
7.3.2 Calibration of the Apparatus 15
7.4 Procedure for the determination of the grain size distribution 16
7.5 Evaluation 16
7.5.1 Evaluation of the grain size distribution 16
7.5.2 Permissible deviations 16

8 Test report 17

9 Designation 17

10 Marking 18

Annex A (informative) Theoretical equivalent grain diameters, d, for grits of fused aluminium oxide and for grits of silicon carbide 19

Annex B (informative) Template for recording results of a sedimentation analysis of microgrit P sizes using the US sedimentometer 22

Annex C (informative) Example of recording results of a sedimentation analysis of microgrit P sizes using the US sedimentometer 24