

ISO 22402-1:2021-11 (E)

Medium-transfer units for tool interfaces - Part 1: Transfer units for hollow taper shanks in accordance with the ISO 12164 series

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Transfer units for wet machining, types and dimensions	1
4.1	Transfer unit for automatic tool change, type A	1
4.2	Material and heat treatment	3
4.2.1	General	3
4.2.2	Hardness	3
4.3	Designation	3
5	Transfer units for machining with minimum quantity lubrication (MQL), types and dimensions	3
5.1	General	3
5.2	Transfer unit for automatic tool change	4
5.2.1	Transfer unit for automatic tool change, type B and C	4
5.2.2	Transfer unit for automatic tool change, Type D, E and F	6
5.2.3	Transfer unit, type D	6
5.2.4	Transfer unit, type E	7
5.2.5	Transfer unit, type F	8
5.2.6	Dimensions	9
5.3	Transfer units for machining with MQL and manual tool change	10
5.3.1	General	10
5.3.2	Transfer unit, type G and type H	10
5.3.3	Transfer unit with sealing element, type I	11
5.3.4	Transfer unit (steel version), type J	12
5.3.5	Dimensions	13
5.4	Material and heat treatment	14
5.4.1	Hardness	14
5.4.2	Sealing element	14
5.5	Designation	14
Annex A (informative)		15
Bibliography		16