

ISO 494:2017-02 (E)

Cylindrical shank twist drills - Long series

| Contents | | Page |
|---|--|-------------|
| Foreword | | iv |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 1 |
| 4 | Dimensions | 1 |
| 4.1 | General | 1 |
| 4.2 | General dimensions | 1 |
| 4.3 | Lengths set out as functions of diameter steps | 3 |
| 5 | Cutting length | 4 |
| 6 | Shank | 4 |
| Annex A (informative) Relationship between designations in this document and the ISO 13399 series | | 5 |
| Bibliography | | 6 |