

ISO 9361-1:2014-08 (E)

Indexable inserts for cutting tools - Ceramic inserts with rounded corners - Part 1: Dimensions of inserts without fixing hole

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Types of inserts	1
4	Tolerances	2
5	Cutting edge	2
5.1	Cutting edge condition	2
5.2	Additional information	2
6	Designation and marking	3
6.1	Designation	3
6.2	Marking	3
7	Measurement	3
8	Recommended dimensions	3
8.1	Triangular inserts	4
8.2	Square inserts	5
8.3	Rhombic inserts with 80° included angle	7
8.4	Rhombic inserts with 55° included angle	8
8.5	Round inserts	9
Annex A (normative) Method of measurement of "m" dimension		10
Annex B (normative) Range of sizes of inserts with rounded corners, without fixing hole, having Bibliography		15