

ISO 16463:2014-05 (E)

Polycrystalline diamond inserts, tipped - Dimensions, types

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Insert shapes and design	1
3.1	Insert shapes	1
3.2	Normal clearance, n	1
3.3	Cutting edge corner	1
3.4	Tolerance class	1
3.5	Design of cutting edges	1
3.6	Insert type	2
4	Designation	2
4.1	General	2
4.2	Designation of a tipped insert for turning	2
4.3	Designation of a tipped insert for milling	2
5	Dimensions	2
5.1	Insert shape T with fixing hole (inserts for turning)	2
5.2	Insert shape T without fixing hole (inserts for turning)	4
5.3	Insert shape S with fixing hole (inserts for turning)	5
5.4	Insert shape S without fixing hole (inserts for turning)	5
5.5	Insert shape C with fixing hole (inserts for turning)	6
5.6	Insert shape D with fixing hole (inserts for turning)	8
5.7	Insert shape V with fixing hole (inserts for turning)	8
5.8	Insert shape S with fixing hole (inserts for milling)	9
5.9	Insert shape C with fixing hole (inserts for milling)	10
5.10	Insert shape W with fixing hole (inserts for turning)	10
6	Cutting edge length, l_1, of tipped inserts	11
6.1	General	11
6.2	Inserts with radius	11
6.3	Inserts with wiper edge	12
7	Base material, cutting material	12
8	Measurements	13
9	Marking	13