ISO 883:2013-09 (E)

Indexable hardmetal (carbide) inserts with rounded corners, without fixing hole - Dimensions

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Types of insert 1

4 Interchangeability 1
4.1 Tolerances 1
4.2 Thickness, s, of inserts with chip breakers 2

5 Designation and marking 2
5.1 Designation 2
5.2 Marking 2

6 Measurement 2

7 Recommended dimensions 2
7.1 General 2
7.2 Triangular inserts 3
7.3 Square inserts 4

Annex A (informative) Tolerances for d, m and s 7

Annex B (informative) Method of measurement of "m" dimension 8

Annex C (informative) Inserts with rounded corners without fixing hole, with shapes covered by this International Standard 10

Annex D (informative) Relationship between designations in this International Standard and ISO 13399 (all parts) 12

Bibliography 13