

ISO 5609-6:2012-12 (E)

Tool holders for internal turning with cylindrical shank for indexable inserts - Part 6: Style Q

| Contents | | Page |
|---------------------------|--|-------------|
| Foreword | | iv |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Dimensions | 1 |
| 3.1 | General | 1 |
| 3.2 | Tool holder, style Q, for rhombic indexable insert, shape D | 2 |
| 3.3 | Tool holder, style Q, for rhombic indexable insert, shape V | 3 |
| 4 | Designation | 4 |
| 5 | Material | 4 |
| 6 | Design | 5 |
| 6.1 | Type of tool | 5 |
| 6.2 | Type of mounting | 5 |
| 6.3 | Corner radius r | 5 |
| 6.4 | Thickness, s, of insert | 6 |
| 7 | Extent of delivery | 6 |
| 8 | Marking | 6 |
| Bibliography | | 7 |