ISO 5609-1:2012-12 (E)

Tool holders for internal turning with cylindrical shank for indexable inserts - Part 1: Designation, styles, dimensions and calculation for corrections

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Configurationofthedesignation 1

4 Designation symbols 2
4.1 Symbol for the type of tool -- Symbol 1 2
4.2 Symbol for the diameter of the shank -- Symbol 2 3
4.3 Symbol for the tool length -- Symbol 3 3
4.4 Symbol for the method of holding the horizontally mounted indexable insert -- Symbol 4 4
4.5 Symbol for the indexable insert shape -- Symbol 5 4
4.6 Symbol for the tool style -- Symbol 6 5
4.7 Symbol for the indexable insert normal clearance -- Symbol 7 5
4.8 Symbol for the hand of tool -- Symbol 8 6
4.9 Symbol for the indexable insert size -- Symbol 9 6
4.10 Symbol for the round shank shape -- Symbol 10 -- Number of flats 7

5 Summary of characteristics 8

6 Dimensions 11
6.1 Diameter of shank, d1, dimension, f, and length, l1 11
6.2 Profile of the shank 12

7 Identificationofdimensions 13
7.1 Cutting edge corners 13
7.2 Corner radius, r, of master indexable inserts 14
7.3 Length l1 15
7.4 Dimension f 15
7.5 Tolerances 15
7.6 Dimension a 16
7.7 Correction values x and y 16

(all parts) 19

Bibliography 21