DIN ISO 3442-1:2010-08 (E)

Machine tools - Dimensions and geometric tests for self-centring chucks with two-piece jaws - Part 1: Manually operated chucks with tongue and groove type jaws (ISO 3442-1:2005)

Contents

Page

National foreword 2

National Annex NA (informative) Bibliography 3

1 Scope 4

2 Normative references 4

3 Preliminary remarks 4
3.1 Measurement units 4
3.2 Geometric tests 4

4 Accuracy classes 4

5 Sizes for interchangeability 5

6 Geometric tests 6
6.1 Spindle or face plate accuracy 6
6.2 Geometric tests and relevant tolerances for manually operated chucks 9