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Railway applications - Welding of railway vehicles and components - Part 4: Production requirements

Contents		Page
Foreword		3
Introduction		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	6
4	Preparation before welding	6
4.1	Welding planning documents	6
4.2	Production weld tests	8
5	Requirements for welding	10
5.1	General	10
5.2	General requirements	10
5.3	Welding consumables	13
5.4	Parent metals	14
5.5	Welding processes	15
6	Special requirements for maintenance welding of railway vehicles	16
6.1	General rules for maintenance welding	16
6.2	Testing and documentation	16
Bibliography		17