

DIN EN 13232-6:2006-01 (E)

Railway applications - Track - Switches and crossings - Part 6: Fixed common and obtuse crossings

Contents		Page
Foreword		3
1	Scope	5
2	Normative references	5
3	Terms and definitions	6
3.1	Parts of crossings	6
3.1.1	Common crossing	6
3.1.2	Specific definitions for obtuse crossings	9
3.2	Geometry	10
3.3	Construction	10
3.4	Joints	10
4	Performance requirements	10
4.1	General	10
4.2	Materials	10
4.2.1	Assembled crossings, semi-assembled/assembled monobloc	10
4.2.2	Monobloc with or without welded legs	11
4.3	Inclination of the running table	11
5	Design requirements	11
5.1	Geometric data	11
5.2	Rolling stock data	12
5.2.1	General	12
5.2.2	Axle load and spacing	12
5.2.3	Maximum speed	12
5.3	Supports and fastenings	12
5.4	Other requirements	12
5.5	Drawings	12
6	Tolerances and inspection	13
6.1	General	13
6.2	Tools and instruments	13
6.3	Critical dimensions	13
6.4	Certification	16
6.5	Methods of examination for structural defects	16
6.5.1	Visual	16
6.5.2	Dye penetrant and/or magnetic particle	16
6.5.3	Ultrasound	16
6.5.4	Radiography	16
7	Limits and extent of supply	16
8	Identification marks	16
Annex ZA (informative)	Relationship between this European Standard and the Essential Requirements of EU Directive 96/48	26
Bibliography		28