

DIN EN 13262:2006-01 (E)

Railway applications - Wheelsets and bogies - Wheels - Product requirements

Contents		Page
1	Scope	5
2	Normative references	6
3	Product definition	7
3.1	Chemical composition	7
3.1.1	Values to be achieved	7
3.1.2	Location of the sample	7
3.1.3	Chemical analysis	7
3.2	Mechanical characteristics	7
3.2.1	Tensile test characteristics	7
3.2.2	Hardness characteristics in the rim	9
3.2.3	Impact test characteristics	10
3.2.4	Fatigue characteristics	11
3.2.5	Toughness characteristic of the rim	11
3.3	Heat treatment homogeneity	13
3.3.1	Values to be achieved	13
3.3.2	Test pieces	13
3.3.3	Test method	13
3.4	Material cleanliness	13
3.4.1	Micrographic cleanliness	13
3.4.2	Internal integrity	14
3.5	Residual stresses	17
3.5.1	3.5.2 Values to be achieved	17
3.5.3	Test piece	18
3.5.4	Measurement methods	18
3.6	Surface characteristics	18
3.6.1	Surface appearance	18
3.6.2	Surface integrity	19
3.7	Geometric tolerances	19
3.8	Static imbalance	22
3.9	Protection against corrosion	22
3.10	Manufacturer's marking	23
Annex A (normative) Control of the hydrogen content in the steel for solid wheels at the melting stage		24
A.1	Sampling	24
A.2	Analysis methods	24
A.3	Precautions	24
Annex B (informative) Example of test method for the determination of fatigue characteristics		25
B.1	Test piece	25
B.2	Test rig	25
B.3	Test monitoring	25
B.4	Analysis of results	25
Annex C (informative) Strain gauge method for determining the variations of circumferential residual stresses located deep under the tread (Destructive method)		26
C.1	Principle of the method	26

C.2	Procedure	26
C.3	Calculation of the variation of the circumferential residual stress located deep under the tread	27
Annex D (informative)	Ultrasonic method for determining the residual stresses in the rim (non-destructive method)	32
D.1	Introduction	32
D.2	Method of measurement	32
D.3	Evaluation of results	33
Annex E (informative)	Product qualification	34
E.1	General	34
E.2	Requirements	34
E.3	Qualification procedure	35
E.4	Qualification certificate	37
E.5	Qualification file	38
Annex F (informative)	Product delivery	39
F.1	General	39
F.2	Delivery condition	39
F.3	Controls on each wheel	40
F.4	Batch control	40
F.5	Quality plan	43
F.6	Allowable rectification	43
Annex ZA (informative)	Clauses of this European Standard addressing essential requirements or other provisions of EU Directives	44
Bibliography	46