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Railway applications - Track - Aluminothermic welding of rails - Part 2: Qualification of aluminothermic welders, approval of contractors and acceptance of welds

Contents

Page

European foreword 3

Introduction 4

1 Scope 5

2 Normative references 5

3 Terms and definitions 5

4 Qualification of aluminothermic trainers and welders 7
4.1 Training requirements 7
4.2 Duration of training 7
4.3 Examination 7
4.4 Diploma 8
4.5 Permit to Weld 8
4.6 Welder identification 9
4.7 Welder records 9

5 Approval of Aluminothermic Welding Contractors 9
5.1 General 9
5.2 Welding Quality Management System 9
5.3 Welding Coordination 10
5.4 Aluminothermic Welders 10
5.5 Training 10
5.6 Equipment 10
5.7 Purchase, Management and Control of Consumables 10
5.8 Weld Inspection 10
5.9 Traceability 10
5.10 Audits 11

6 Acceptance of Aluminothermic Welds 11
6.1 General 11
6.2 Weld Inspector 11
6.3 Weld Inspection 11
6.4 Geometric Requirements 11
6.5 Weld Integrity 17
6.6 Documentation 17

Annex A (informative) Diploma in Aluminothermic Welding of Rails 18

Annex B (informative) Permit to Weld 19

Annex C (normative) Check list 20

Bibliography 21