DIN EN 13230-4:2020-04 (E)

Railway applications - Track - Concrete sleepers and bear ers - Part 4: Prestressed bearers for switches and crossings (includes Amendment A1:2020)

Contents

Page

European foreword 4

Introduction 5

1 Scope 6

2 Normative references 6

3 Terms, definitions and symbols 6
3.1 Terms and definitions 6
3.2 Symbols 7

4 Special requirement 7
4.1 Characteristic bending moments 7
4.2 Positioning of fastening components 7
4.3 Tolerances 8
4.3.1 General 8
4.3.2 Tolerance of planeness 8
4.3.3 Tolerances of fastening positioning 8
4.3.4 Tolerance of vertical deviation from straight 9
4.4 Distance from the end of the bearer to the nearest cast-in component 9

5 Product testing 9
5.1 General 9
5.2 Test arrangements 10
5.3 Test procedures 10
5.3.1 Test loads 10
5.3.2 Static test 11
5.3.3 Fatigue test 13
5.4 Acceptance criteria 14
5.4.1 General 14
5.4.2 Static test 14
5.4.3 Fatigue test 14
5.5 Design approval tests 15
5.5.1 General 15
5.5.2 Bending moments evaluation 15
5.5.3 Concrete 15
5.5.4 Product inspection 15
5.6 Routine tests 15
5.6.1 General 15
5.6.2 Positive or negative bending moment evaluations for static test 15
5.6.3 Concrete 15
5.6.4 Product checking 16

6 Manufacturing 16
6.1 Manufacturing rules 16
6.2 Additional marking 16

7 Data to be supplied 16
7.1 Data supplied by the purchaser 16
7.2 Data provided by the supplier 16

Annex A (normative) Detailed drawings of the test arrangements 17

A.1 Articulated support 17
A.2 Resilient pad 18

Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2016/797/EU aimed to be covered 19

Bibliography 20