

DIN EN 12927:2019-08 (E)

Safety requirements for cableway installations designed to carry persons - Ropes

Contents		Page
European foreword		5
1	Scope	7
2	Normative references	7
3	Terms and definitions	9
4	Symbols and abbreviated terms	12
5	Requirements	13
6	Safety principles	13
6.1	General	13
6.2	Hazard scenarios	13
6.3	Safety measures	15
7	Selection criteria for ropes and their end fixing	16
7.1	Ropes	16
7.2	Fibre ropes	18
7.2.1	General	18
7.2.2	Fibre ropes for carrying-hauling ropes (for ski-tows)	18
7.2.3	Fibre ropes for towing cord	18
7.3	Rope re-use	18
7.4	End fixings (excluding long splice)	19
8	Safety factors	19
8.1	General	19
8.2	Tensile safety	19
8.3	Diameter ratio	21
8.4	Transverse force ratio	22
8.4.1	Roller transverse force ratio	22
8.4.2	Carrier transverse force ratio	22
9	Discard criteria	23
9.1	General	23
9.2	Main body of the rope and long splice	23
9.2.1	Ropes examined by magnetic rope testing (MRT)	23
9.2.2	Ropes examined by visual inspection (VI)	23
9.3	Tension ropes	24
9.4	Local deterioration	24
9.4.1	General	24
9.4.2	Main body of the rope	24
9.4.3	Splice	25
9.5	Rope at end fixing	25
9.5.1	Filled socket	25
9.5.2	Other end fixing	26
10	Storage, handling, transportation and installation (including tensioning, connecting and/ or splicing)	26
10.1	General	26
10.2	Storage	26

10.3	Handling and transportation	26
10.4	Installation (including tensioning, connecting and/or splicing)	27
10.4.1	General	27
10.4.2	Measurements, adjustments and records	28
11	Splicing of 6 stranded steel wire ropes	28
11.1	General	28
11.2	Splice geometry	28
11.2.1	General	28
11.2.2	Splice dimensions	29
11.2.3	Documentation	29
12	End fixing	29
12.1	General	29
12.2	Design	29
12.3	Execution and conformity	30
12.4	Filled socket	30
12.4.1	General	30
12.4.2	Design	31
12.4.3	Manufacture	31
12.4.4	Socketing execution	31
12.5	Clamp socket	32
12.5.1	General	32
12.5.2	Design	33
12.5.3	Manufacture	33
12.5.4	Execution	33
12.6	Drum (Fixing drum and anchor drum)	34
12.7	Bolted clamp	34
12.7.1	Design	34
12.7.2	Manufacture	35
12.7.3	Execution and maintenance	35
12.8	Wedge socket	36
12.8.1	Symmetrical	36
12.8.2	Asymmetrical	36
12.9	Spliced eye	36
12.10	Gripped eye	36
12.11	Ferrule secured eye	36
12.12	Lever winch	36
13	Maintenance	36
13.1	General	36
13.2	Servicing	44
13.2.1	General	44
13.2.2	Rope cleaning and lubrication	44
13.2.3	Relocation of carrying ropes, fixed grips on monocable aerial ropeways and signal ropes	44
13.2.4	Relocation of signal ropes	45
13.2.5	End fixing	45
13.2.6	Shortening of rope loops	45
13.2.7	End fixing of towing cords	45
13.3	Inspection	45
13.3.1	General	45
13.3.2	Personnel requirements	46
13.3.3	Initial inspection	46
13.3.4	Periodical inspection	46
13.3.5	Extraordinary inspection	46
13.3.6	Visual inspection (VI)	46
13.3.7	Inspection types	47
13.3.8	Optical inspection devices (OID)	47
13.3.9	Measurements	47
13.3.10	Magnetic rope testing	49
13.3.11	Radiographic testing	49

13.3.12	Report	49
13.3.13	Rope indicators	49
13.4	Repair	50
13.4.1	General	50
13.4.2	Stranded rope	50
13.4.3	Locked coil rope	50
13.4.4	Anchor drum repair	51
14	Magnetic rope testing (MRT)	51
14.1	General	51
14.2	Instrumentation	51
14.2.1	Function and operational principles of magnetic flux leakage instruments	51
14.2.2	Test head	52
14.2.3	Visual display unit and permanent recording instrument	52
14.3	Test procedure	52
14.3.1	Personnel	52
14.3.2	Setting up	52
14.3.3	Test execution	53
14.3.4	Interpretation of results	53
14.3.5	Instrument verification	54
15	Fire protection and fire fighting	55
Annex A (informative) Guidelines for executing visual inspection type "A"		56
Annex B (informative) Magnetic flux density		57
Annex C (informative) Magnetic rope testing - Personnel qualifications levels		58
Annex D (informative) Bolted clamp - Calculation of slipping force		60
Annex E (informative) Determination of intervals related to visual inspections		61
E.1	General	61
E.2	Operational conditions	61
E.2.1	Bendings of stranded ropes	61
E.2.2	Number of passages of rollers per year for locked coil ropes	61
E.3	Operating personnel	62
E.4	Carriers related conditions	62
E.5	Cableway configuration	63
E.6	Environmental conditions	63
E.7	Final evaluation and result	63
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of Regulation (EU) 2016/424 on "Cableway installations" aimed to be covered		65