

DIN EN 16729-1:2016-11 (E)

Railway applications - Infrastructure - Non-destructive testing on rails in track - Part 1: Requirements for ultra sonic inspection and evaluation principles

Contents		Page
European foreword		3
Introduction		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Basics	6
4.1	General	6
4.2	Principle of ultrasonic testing in track	7
4.3	Ultrasonic testing speed and detection of discontinuities	7
4.4	Simulation of internal reflectors in reference rails	7
5	Detection of reference reflectors	10
6	Control of positioning accuracy	13
Annex A (normative) Simulated reflectors in reference rails		14
Annex B (informative) Simulated reflectors in reference rails		33
Annex C (informative) Ultrasonic test areas in rails tested with test vehicles or manually- propelled devices		37
Annex ZA (informative) Relationship between this European standard and the Essential Requirements of EU Directive 2008/57/EC		39
Bibliography		40