DIN EN ISO 3210:2025-12 (E)

Anodizing of aluminium and its alloys - Assessment of quality of sealed anodic oxidation coatings by measurement of the loss of mass after immersion in acid solution(s) (ISO 3210:2025)

Contents

Page

Foreword ... **iv**

1 Scope ... **1**

2 Normative references ... **1**

3 Terms and definitions ... **1**

4 Principle ... **2**

5 Reagents ... **2**
5.1 General ... 2
5.2 Predip solution, used only for Method 2 ... 2
5.3 Test solution ... 2
5.3.1 Test solution A ... 2
5.3.2 Test solution B ... 2

6 Apparatus ... **2**

7 Preparation of test specimen ... **2**

8 Procedure ... **3**
8.1 Test solutions ... 3
8.2 Method 1 ... 3
8.3 Method 2 ... 4

9 Expression of results ... **5**

10 Test report ... **5**

Annex A (normative) **Method for the degreasing and drying of test specimens** ... **6**

Bibliography ... **7**