DIN EN 12164:2024-12 (E)

Copper and copper alloys - Rod for free machining purposes

Contents

Page

European foreword 4

Introduction 6

1 Scope 7

2 Normative references 7

3 Terms and definitions 7

4 Designations 8
4.1 Material 8
4.1.1 General 8
4.1.2 Symbol 8
4.1.3 Number 8
4.2 Material condition 8
4.3 Product 8

5 Ordering information 10

6 Requirements 11
6.1 Composition 11
6.2 Mechanical properties 11
6.3 Resistance to dezincification 11
6.4 Residual stress level 12
6.5 Dimensions and tolerances 12
6.5.1 Diameter or width across-flats 12
6.5.2 Shape tolerances 12
6.5.3 Straightness 12
6.5.4 Length 13
6.5.5 Corner radii 13
6.5.6 Twist of polygonal rod 13
6.5.7 Shaped ends 14
6.6 Surface quality 15
6.7 Internal inclusion 16

7 Sampling 16
7.1 General 16
7.2 Analysis 16
7.3 Mechanical tests 16
7.4 Dezincification resistance and stress corrosion resistance tests 16

8 Test methods 17
8.1 Analysis 17
8.2 Tensile test 17
8.2.1 General 17
8.2.2 Location of test pieces 17
8.2.3 Shape and size of test pieces 17
8.2.4 Procedure for testing 17
8.2.5 Determination of results 17
8.3 Hardness test 18
8.4 Dezincification resistance test 18

8.5 Stress corrosion resistance test 18
8.6 Determination of the electrical conductivity 18
8.7 Retests 18
8.7.1 Analysis, tensile test, hardness test and dezincification resistance test, determination of the electrical conductivity 18
8.7.2 Stress corrosion resistance test 19
8.8 Rounding of results 19

9 Certificate of compliance and inspection documentation 19
9.1 Certificate of compliance 19
9.2 Inspection documentation 19

10 Marking, packaging, labelling 19

Annex ZA (informative) Relationship between this European Standard and the essential requirements of Directive 2014/68/EU (Pressure equipment Directive) aimed to be covered 43

Bibliography 44