

### Contents

|         |  |
|---------|--|
|         | Foreword   |
|         | Introduction   |
| 1       | Scope  |
| 2       | Normative references   |
| 3       | Terms, definitions and symbols   |
| 3.1     | Terms and definitions  |
| 3.2     | Symbols  |
| 4       | Presentation of the product  |
| 5       | Principle of sampling procedure  |
| 6       | Sample preparation   |
| 7       | Sampling of whole-sheet cathodes   |
| 7.1     | Primary sampling   |
| 7.2     | Secondary sampling   |
| 8       | Sampling of drums containing forms requiring comminution or machining                  |
| 8.1     | General  |
| 8.2     | Primary sampling   |
| 8.3     | Secondary sampling   |
| 9       | Sampling of drums containing forms not requiring comminution or machining              |
| 9.1     | General  |
| 9.2     | Primary sampling   |
| 9.3     | Secondary sampling   |
| 10      | Sampling report  |
| Annex A | (informative) Justification of the number of primary and secondary increments selected |
| A.1     | General  |
| A.2     | Principle  |
| A.3     | Mathematical model for high tonnages   |
| A.4     | Value to adopt for n   |
| A.5     | Value to adopt for N   |
| A.6     | Lower tonnages   |
| A.7     | Whole-sheet cathodes   |
| Annex B | (informative) Technical conditions for drilling and milling                            |
| B.1     | General  |
| B.2     | Selection of cutting tools   |
| B.3     | Machining parameters   |