

ISO 12725:2019 (E)

Nickel and nickel alloy castings

Contents

	Foreword
1	Scope
2	Normative references
3	Terms and definitions
4	Alloy identification
5	General requirements for delivery
5.1	Information to be supplied by the purchaser
5.2	Additional information to be supplied
6	Manufacture
6.1	Melting
6.2	Heat treatment
6.3	Welding
6.3.1	General
6.3.2	Restriction
7	Requirements
7.1	Composition
7.2	Mechanical properties
7.3	Supplementary requirements
8	Marking
9	Supplementary requirements
Annex A	(informative) Rules for nickel and nickel alloys identification based on chemical symbols
A.1	Basis of identification
A.2	Identification of unalloyed nickel
A.3	Identification of alloys
Annex B	(informative) Supplementary requirements
B.1	General
B.2	Manufacturing considerations
B.2.1	Manufacture process
B.2.2	Mass of test lots
B.2.3	Mass and tolerance on mass
B.3	Determination of the content of residual elements
B.4	Heat treatment
B.4.1	Type of heat treatment
B.4.2	Details of the treatment
B.5	Production welds
B.5.1	Prior agreement relating to major production welds
B.5.2	Weld maps (sketches)
B.6	Non-destructive tests
B.6.1	Liquid penetrant testing
B.6.2	Radiographic testing
B.7	Intergranular corrosion tests
B.8	Pressure tightness