DIN EN 1654:2019-05 (E)

Copper and copper alloys - Strip for springs and connectors (includes Corrigendum :2003)

Contents

Page

Foreword 4

1 Scope 5

2 Normative references 5

3 Definitions 6

4 Designations 6
4.1 Material 6
4.2 Material condition 6
4.3 Product 6

5 Ordering information 7

6 Requirements 8
6.1 Composition 8
6.2 Mechanical properties 8
6.3 Dimensions and tolerances 9
6.4 Form tolerances 9
6.5 Surface properties 12

7 Sampling 12
7.1 General 12
7.2 Analysis 12
7.3 Mechanical and other tests 12

8 Test methods 13
8.1 Analysis 13
8.2 Hardness test 13
8.3 Bend test 13
8.4 Tensile test 13
8.5 Spring bending test 13
8.6 Coil set 13
8.7 Transverse cross bow q 13
8.8 Retests 14
8.9 Rounding of results 14

9 Declaration of conformity and inspection documentation 14
9.1 Declaration of conformity 14
9.2 Inspection documentation 14

10 Marking, packaging, labelling 14

Table 1: Composition of copper alloys 15

Table 2: Mechanical properties 17

Table 3: Tolerances on thickness 35

Table 4: Tolerances on width 35

Table 5: Materials to which special width and deflection tolerances are not applicable 36

Table 6: Edgewise curvature c for strip condition "as rolled" (N) 36

Table 7: Transverse cross bow q for strip condition "as rolled" (N) 37

Table 8: Edgewise curvature c for strip condition "as flattened" (G) 37

Table 9: Coil set for strip condition "as flattened" (G) 37

Table 10: Waviness v for strip condition "as flattened" (G) 38

Table 11: Transverse cross bow q for strip condition "as flattened" (G) 38

Annex A (informative) Properties for guidance 39

Table A.1: Properties for guidance 39

Annex B (informative) Bibliography 40