DIN EN 1386:2008-05 (E)

Aluminium and aluminium alloys - Tread plate - Specifications

Contents

Page

Foreword 3

Introduction 4

1 Scope 5

2 Normative references 5

3 Terms and definitions 5

4 Pattern types 6

5 Selection of materials 7

6 Order information 7

7 Requirements 7
7.1 General 7
7.2 Technical conditions for inspection and delivery 8
7.3 Surface conditions 8
7.4 Mechanical properties 8
7.5 Bend test 13
7.6 Exfoliation corrosion resistance and intergranular corrosion (5xxx series alloys) 14
7.7 Tolerances on dimensions and form 14
7.8 Straightness of the longitudinal edge 16
7.9 Flatness 17
7.10 Squareness 19

8 Inspection and test procedures 19
8.1 Inspections and tests to be carried out 19
8.2 Type and content of inspection documents 20

9 Quality assurance 20

10 Marking and/or labelling 20

11 Arbitration 20

Annex A (normative) Rules for rounding 21

Annex B (informative) Explanation of temper designation used in Table 1 based on definitions of EN 515 22

Bibliography 23