

DIN EN 754-7:2008-06 (E)

Aluminium and aluminium alloys - Cold drawn rod/bar and tube - Part 7: Seamless tubes, tolerances on dimensions and form

Contents		Page
Foreword		3
1	Scope	5
2	Tolerances on dimensions	6
2.1	General	6
2.2	Diameter - Round tube	6
2.3	Width, depth or width across flats - squares, rectangles, hexagons, octagons	7
2.4	Wall thickness variation (eccentricity)	7
2.5	Length	8
2.6	Squareness of cut ends	9
3	Tolerances on form	9
3.1	General	9
3.2	Straightness	9
3.3	Convexity-Concavity	10
3.4	Twist	11
3.5	Angularity	12
3.6	Corner and fillet radii	13
3.7	Depth of dents for round tube	13
Annex A (informative)	Wall thickness variation (eccentricity)	14
A.1	General	14
A.2	Specifying round tube sizes and tolerances	14
A.2.1	General	14
A.2.2	Wall thickness variation for tubes specified as OD xxxx t or ID xxxx t	14
A.2.3	Wall thickness variation for tubes specified as OD xxxx ID	15
Bibliography		16