ISO 14903:2017-07 (E)

Refrigerating systems and heat pumps - Qualification of tightness of components and joints

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 2

4 Symbols 3

5 Test requirements 3

6 Requirements for hermetically sealed systems 8

7 Test procedures 8
7.1 General 8
7.2 Sampling 8
7.3 Test temperature 8
7.4 Tightness test 8
7.4.1 General 8
7.4.2 Tightness level control 9
7.5 Requirements for joints 11
7.5.1 Test samples 11
7.5.2 Torque 11
7.5.3 Reusable joint 12
7.5.4 Requirements for hermetically sealed joints 12
7.6 Pressure-temperature vibration tests (PTV) 12
7.6.1 General 12
7.6.2 Samples 12
7.6.3 Test method 12
7.6.4 Method 1: Combined pressure-temperature cycle test with integrated vibration test 13
7.6.5 Method 2: Combined pressure-temperature cycle test with a separate vibration test 15
7.7 Operation simulation 20
7.8 Freezing test 20
7.9 Additional pressure test for hermetically-sealed joints 21
7.10 Vacuum test 21
7.11 Compatibility screening test 22
7.11.1 General 22
7.11.2 Test fluids 22
7.11.3 Test specimens 22
7.11.4 Test setup parameters 22
7.11.5 Test procedure 23
7.11.6 Pass/fail criteria for sealing elements 23
7.12 Fatigue test for hermetically sealed joints 24

8 Test report 25

9 Information to the user 25

Annex A (informative) Equivalent tightness control levels 26

Annex B (normative) Test arrangements 32

Bibliography 34