

ISO 6993-3:2006-06 (E)

Buried, high-impact poly(vinyl chloride) (PVC-HI) piping systems for the supply of gaseous fuels - Part 3: Fittings and saddles for a maximum operating pressure of 1 bar (100 kPa)

Contents

	Page
Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms, definitions, symbols and abbreviated terms	2
4 Material	5
5 General characteristics of fittings/saddles	6
6 Geometrical characteristics	6
7 Physical characteristics	7
8 Mechanical characteristics	8
9 Saddle design and construction	9
10 Performance requirements	10
11 Test methods	11
12 Marking	11
Annex A (normative) Determination of resistance to external blows at 0 °C for fittings	13
Annex B (normative) Determination of resistance to external blows at 0 °C for saddles	15
Annex C (normative) Determination of tensile resistance of in-line fitting assemblies	18
Annex D (normative) Determination of leaktightness of saddle joints by internal air pressure, with and without mechanical loading	19
Annex E (normative) Determination of leaktightness of saddle joints under negative pressure and mechanical loading	21
Annex F (normative) Determination of leaktightness under constant load and by tensile testing at constant speed of lateral connections (end-load resistant joints of tapping saddles with PE service pipe lines)	23
Bibliography	25