ISO 5659:2026-01 (E)

Plastics - Smoke generation - Determination of optical density by a single-chamber test

Contents

Page

Foreword ..... **v**

Introduction ..... **vi**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **1**

4 Principles of the test **3**

5 Suitability of a material or product for testing **3**
5.1 Material or product geometry 3
5.2 Surface characteristics 3
5.3 Asymmetrical products 3

6 Specimen construction and preparation **4**
6.1 Number of specimens 4
6.2 Size of specimens 4
6.3 Specimen preparation 4
6.4 Conditioning 5
6.5 Wrapping of specimens 5
6.6 Dimensionally unstable materials 5

7 Apparatus and ancillary equipment **6**
7.1 General 6
7.2 Test chamber 6
7.2.1 Construction 6
7.2.2 Chamber pressure control facilities 7
7.2.3 Chamber wall temperature 10
7.3 Specimen support and heating arrangements 11
7.3.1 Radiator cone 11
7.3.2 Framework for support of the radiator cone, specimen holder and heat flux meter 11
7.3.3 Radiation shield 14
7.3.4 Heat flux meter 14
7.3.5 Specimen holder 14
7.3.6 Pilot burner 15
7.4 Gas supply 15
7.5 Photometric system 16
7.5.1 General 16
7.5.2 Light source 16
7.5.3 Photo detector 16
7.5.4 Additional equipment 18
7.6 Chamber leakage 18
7.7 Cleaning materials 19
7.8 Ancillary equipment 19
7.8.1 Balance (optional) 19
7.8.2 Timing device 19
7.8.3 Linear measuring devices 19
7.8.4 Auxiliary heater 19
7.8.5 Protective equipment 19
7.8.6 Recorder 19
7.8.7 Water-circulating device 19
7.8.8 Oxygen meter (optional) 19

8 Test environment **20**

9 Setting-up and calibration procedures **20**
9.1 General 20
9.2 Alignment of photometric system 20
9.2.1 General 20
9.2.2 Beam collimation 20
9.2.3 Beam focusing 20
9.3 Selection of compensating filter(s) 21
9.4 Linearity check 21
9.5 Calibration of range-extension filter 21
9.6 Chamber leakage rate test 22
9.7 Burner calibration 22
9.8 Radiator cone calibration 22
9.9 Cleaning 23
9.10 Frequency of checking and calibrating procedure 23

10 Test procedure **24**
10.1 General 24
10.2 Preparation of test chamber 24
10.3 Tests with pilot flame 24
10.4 Preparation of the photometric system 24
10.5 Loading the specimen 25
10.6 Recording of light transmission 25
10.7 Observations 25
10.8 Termination of test 25
10.9 Testing in different modes 26

11 Expression of results **26**
11.1 Specific optical density, D_s 26
11.2 Clear-beam correction factor, D_c 27

12 Precision **27**

13 Test report **27**

Annex A (normative) **Calibration of heat flux meter** **29**

Annex B (informative) **Variability in the specific optical density of smoke measured in the single-chamber test** **30**

Annex C (informative) **Determination of mass optical density** **32**

Annex D (informative) **Precision data from tests on intumescent materials** **37**

Annex E (informative) **Guidance on optical density testing** **39**

Annex F (informative) **Specific sample preparation** **46**

Annex G (informative) **Background to standard reference materials** **49**

Bibliography **50**