ISO 13954:2025-11 (E)

Plastics pipes and fittings - Peel decohesion test for polyethylene (PE) electrofusion assemblies of nominal outside diameter greater than or equal to 90 mm

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Symbols 2

5 Principle 2

6 Apparatus 2
6.1 Tensile-testing machine 2
6.2 Shackle-type link 4

7 Test pieces 4
7.1 Preparation of assembly 4
7.2 Preparation of test pieces 4
7.3 Number of test assemblies 5

8 Conditioning 5

9 Procedure 6

10 Interpretation of results 8

11 Test report 9

Annex A (informative) Recommended criterion for evaluation 10

Bibliography 11