ISO 13802:2025-08 (E)

Plastics - Verification of pendulum impact-testing machines - Charpy, Izod and tensile impact-testing

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Measurement instruments 3

5 Description of a pendulum impact-testing machine 4
5.1 Types of pendulum impact-testing machines 4
5.2 Pendulum impact testing machine components 4

6 Procedure for verification and inspection of a pendulum impact-testing machine 5
6.1 Machine design and manufacturer 5
6.2 Machine frame field verification 5
6.2.1 General 5
6.2.2 Installation 5
6.2.3 Levelness 6
6.2.4 Axial play of the pendulum bearings 6
6.2.5 Radial play of the pendulum bearings 6
6.2.6 Mechanism for holding and releasing the pendulum 6
6.2.7 Free hanging position 6
6.2.8 Contact between specimen and striking edge (Izod/Charpy) 6
6.2.9 Potential energy, E 6
6.2.10 Pendulum length, LP 7
6.2.11 Impact length, L 8
6.2.12 Velocity of the pendulum at instant of impact, v 8
6.3 Charpy testing machines 9
6.4 Izod testing machines 10
6.5 Tensile impact testing machines 11
6.6 Energy indicating system 12
6.6.1 Types of scale 12
6.6.2 Verification of analogue indicating equipment 12
6.6.3 Error in the indicated absorbed energy, Wi, on analogue indicating systems 12
6.6.4 Verification of digital indicating equipment 13
6.7 Losses due to friction 13
6.7.1 Types of loss 13
6.7.2 Determination of the loss due to friction in the pointer 13
6.7.3 Determination of losses due to air resistance and friction in the pendulum bearings 14
6.7.4 Calculation of the total energy lost due to friction 14
6.7.5 Maximum permissible losses due to friction 14

7 Frequency of verification 16

8 Verification report 16

Annex A (normative) Design requirements for Charpy machines 17

Annex B (normative) Design requirements for Izod machines 20

Annex C (normative) Design requirements for tensile impact machines 23

Annex D (informative) Ratio of frame mass to pendulum mass 28

Annex E (informative) Deceleration of pendulum during impact 31

Annex F (informative) Gauge plate for verification of Charpy impact pendulums 33